
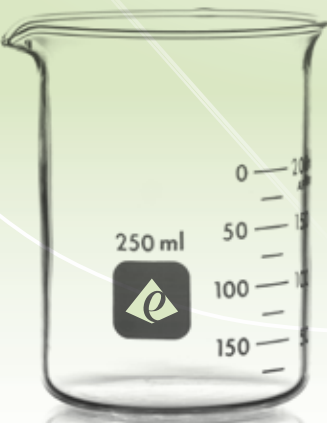




# EMERSON RESOURCES INC



## RULE #8 FEASIBILITY RULES



## RULE #3 THINK OUTSIDE THE BEAKER

Emerson Resources' reputation as a dependable, dynamic, flexible, and pragmatic organization has been built on the core concepts of excellent service, superb quality and complete client satisfaction. The Emerson mission is to deliver value-added service, ingredients and expertise to the pharmaceutical and biotech industries.

### [SERVICES]

Emerson Scientific Affairs provides delivery system development, extensive expertise, and technical service in:

- Preformulation and compatibility studies
- API and excipient characterization
- Controlled-release technology
- Oral solid dosage forms
- Non-sterile oral liquids and suspensions
- Semi-Solids
- Poorly soluble compounds
- Controlled substances
- Analytical methods development and validation
- Stability studies
- Preclinical supplies
- Phase I-II clinical trial supplies
- Scale-up
- In-plant troubleshooting


We offer flexible manufacturing suites and mobile equipment that allow for custom setups and complete control of your project from start to finish.

### [INGREDIENTS]

Innovative Materials Technology (IMTech) provides value-added coating ingredients such as **Plasacryl™**, an acrylic coating system additive which de-tackifies, prevents gun-clogging and increases production efficiency; and **Marcoat™**, a superior seal coating which acts as a moisture and oxygen barrier, and masks taste and odor. Visit [innovationbythekilo.com](http://innovationbythekilo.com)

### [EXPERTISE]

Emerson Science Center offers innovative, experience-based training in: Formulation Development, Operator Training, Science-Based Tablet Development, Experimental Design, and Solid Dosage Forms for Non-Technical Professionals. Our programs emphasize hands-on learning where participants interact one-on-one with instructors. Sessions are limited to small student groups to maximize learning, and our instructors have the latitude to tailor courses that better suit individual learning styles.



## RULE #4 MORE TRIAL LESS ERROR

### [FACILITIES]

Emerson Resources, Inc. is located in its own well-equipped, 46,000 ft<sup>2</sup> building in Norristown, Pennsylvania. Strategically located in the heart of "Pharma Country," Norristown is at the crossroads of all major transportation routes. The building houses a development laboratory, a cGMP pilot plant, an ingredient manufacturing facility, and a training classroom. The pilot plant is certified Class 100,000 for manufacturing Phase I-II clinical supplies. The facility has a controlled substance license, Class II-V, and two potent and toxic compound suites.

### [MARKETS SERVED]

Emerson Resources' global clients include branded, generic and OTC pharmaceutical companies, virtual and emerging pharmaceutical research organizations, raw material suppliers, equipment manufacturers, and intellectual property attorneys.



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